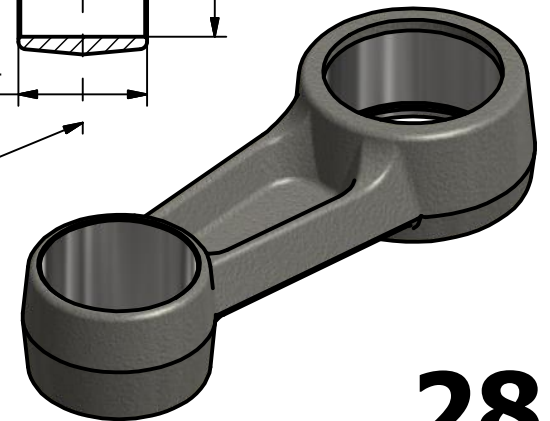


Separating Line
for forging



Note: All undimensioned radii are R2